

Universal Baseplate

Item #9055, 9056

The **Universal Baseplate** is designed to adapt the router inlay bushing to almost any router. The router base must be 6" in diameter or less.

Remove the existing plastic base from your router.

Take the universal baseplate and fit the machined aluminum ring into the center hole. The back, or inside, of the baseplate has hexagonal holes. The machined aluminum ring goes in from the back and rests in a groove such that it is flush on both sides of the baseplate.

The large flat washer with the three threaded holes holds the ring in place. This retaining ring goes on the back. The three brass-colored Phillips-head screws go in through the front of the baseplate and into the threaded holes in the retaining ring.

Now mount the baseplate-ring assembly to your router. Note that some routers (Bosch, some others) have metal wings that stick into the bit opening that may interfere with the baseplate retaining ring. You may choose to remove them.

Use your original router baseplate screws to fasten the Universal baseplate to your router. Choose holes in the baseplate that match with your router holes. You may need to use some of the washers or spacers that are included.

Unscrew the knurled ring from the inlay bushing and install the inlay bushing into the baseplate. The knurled ring screws onto the inlay bushing from the back of the universal baseplate.

Install the spiral bit in your router collet and adjust your router so that the bit sticks through the inlay bushing. Loosen the baseplate mounting screws and center the bit in the bushing; then re-tighten the screws.

Now proceed to the inlay instructions in the MLCS Technical Manual on page 24.

- A...Universal Baseplate**
- B...Aluminum Ring**
- C...Retaining Ring**
- D...Brass Screws**
- E...Router Base Screws**
- F...Knurled Ring**
- G...Inlay Bushing**

