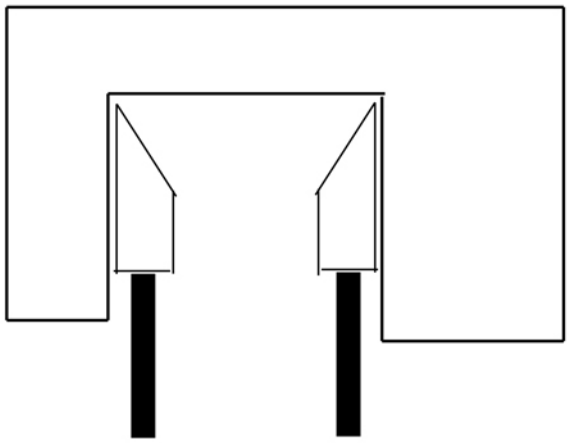
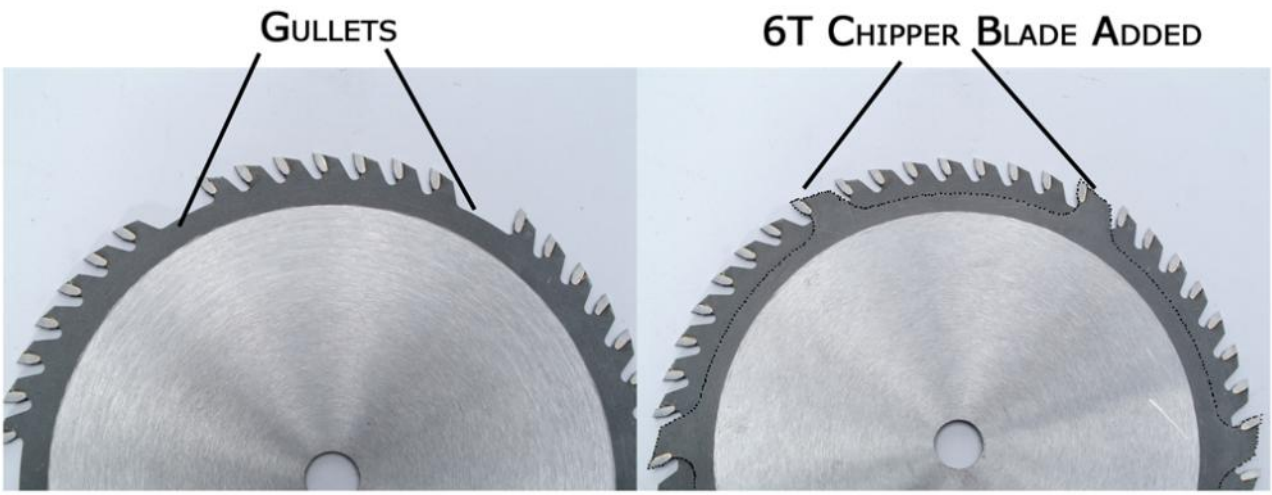
MLCS #9106 Super Stack Dado Blade Set Mounting Instructions

Set up the Super Stack Dado Blade Set with the 42T Blades on the outside of the chipper blades. 42T blades should be on both the right and left sides of the 6T chipper blades. The points of the 42 Teeth should always be orientated on the outside of the set up.



PROPER BLADE PLACEMENT WITH TOOTH POINTS TO THE OUTSIDE

When Stacking the set of blades make sure the 6T chipper blades are aligned in the gullets of the 42T blades and the carbide does not make contact with the steel body and shoulder of the 42T blades.



Warning-
Always use proper safety protection and follow OSHA regulations. Wear a dusk mask, goggles, and keep hands away from the saw blade. Use at your own risk.

Note: For deep dados or when cutting dados with a low power table saw, cut 1/2 of the dado depth, then raise the blade to full depth and finish cut.

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MLCS #9106 Super Stack Dado Blade Combination Chart

Width of Dado	Outside Blades	1/16” Chipper	3/32” Chipper	1/8” Chipper
1/4”	2	-	-	-
5/16”	2	1	-	-
11/32”	2	-	1	-
3/8”	2	-	-	1
13/32”	2	1	1	-
7/16”	2	1	-	1
15/32”	2	-	1	1
1/2”	2	-	-	2
17/32”	2	1	1	1
9/16”	2	1	-	2
19/32”	2	-	1	2
5/8”	2	-	-	3
21/32”	2	1	1	2
11/16”	2	1	-	3
23/32”	2	-	1	3
3/4”	2	-	-	4
25/32	2	1	1	3
13/16”	2	1	-	4
27/32”	2	-	1	4
29/32”	2	1	1	4

Shims are supplied to allow for fine adjustments to the width of the dado.