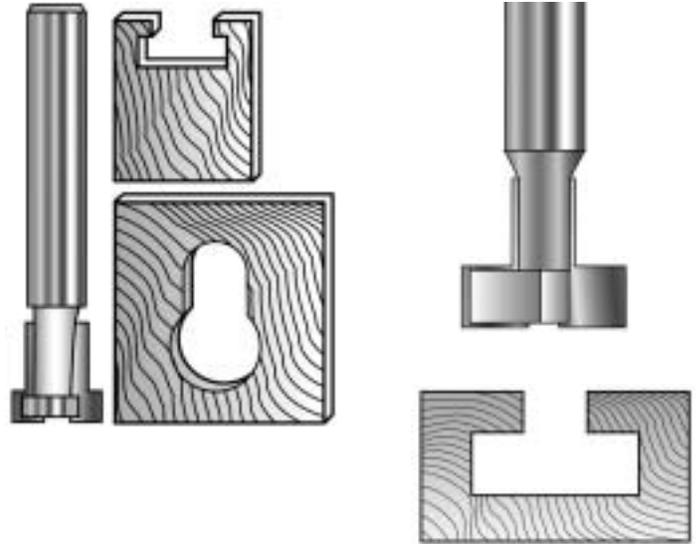


T-Slot & Keyhole Cutters

T-Slot cutter bits are similar to keyhole cutters, except that they are larger and cut more wood in a “blind” hole. Follow these instructions for a safe and successful cut.

Use a slower speed on your router. Depending on your feed rate and type of wood, vary the speed until you get a comfortable cut. If you do not have a variable speed router, the **MLCS #9000 Speed Control** works well with all standard routers (except soft start models).

It is best to work with a router table against a fence and use featherboards and stop blocks to control the cut. But, if you work with a hand-held router, use guides clamped in place. Because of the shape of the bit, you must make the cut in one pass. In difficult wood or with the largest of the bits you can make a preliminary cut with a plain straight bit first to clean out a majority of the wood. Also, drilling the entry hole with a forstner bit helps, even though all the T-slot cutters will plunge cut.



T-Slot Bits # 6333, 6334, 8637
Keyhole Bits #5438, 5439, 7738, 7739

Includes: ” collet, collet nut, collet base, ” extension shank

Make sure the router collet extension is properly assembled. Please note the extension shank should be secured tightly, but the collet nut should be tightened only with the same pressure as any router collet.

WARNING! Do NOT bottom bit in router collet extension.

Keep in mind that by extending your ” sh ank router bit, you are increasing the strain on all parts. It is very important that you decrease the size of the cuts taken. Plan on making the full cut in several passes and make very small cuts per pass. This is especially important when using larger bits.

Router Collet Extension

Item #9464

