



Instructions for Installing FEED-SAFE HOLD DOWN MOUNTING TRACK (MLCS Item #9727)

Step 1: An Auxiliary wood fence 3” tall and 1” thick should be constructed at the same length as the machines main fence.

Step 2: Use countersunk fasteners to secure the auxiliary fence to your machinery.

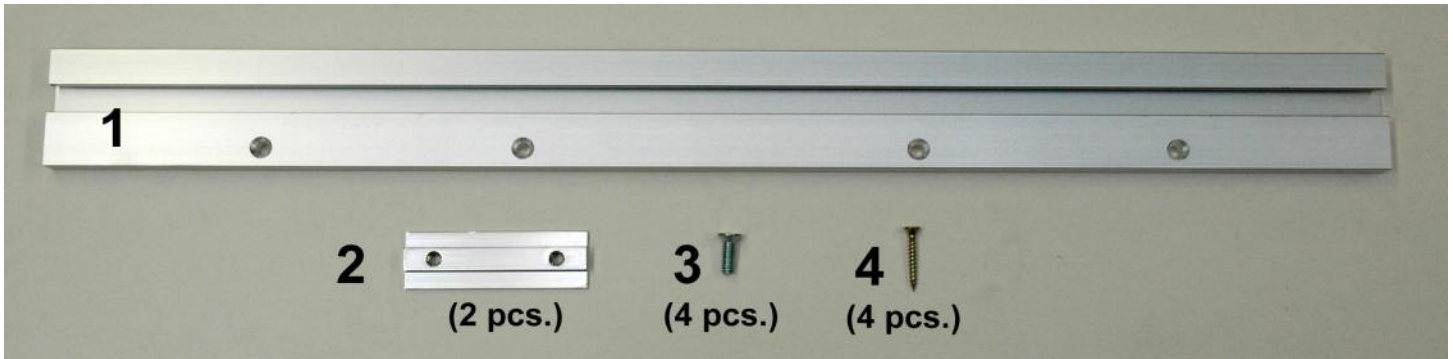
Step 3: Attach the Mounting Track (#1) to the top of the auxiliary fence using the (4) Wood Screws (#3) supplied. Mount the track so the countersunk holes are aligned in the center of the thickness of your auxiliary fence. Marking and pre-drilling 3/32” holes at the screw locations are recommended.

Step 4: Slide (2) T-Bar Mounts (#2) into the t-track slot in the Mounting Track (#1). Adjust the T-Bar Mounts (#2) into their approximate position along the Mounting Track (#1). The Feed Safe Hold-Downs should not be positioned closer than 1/2” from the cutting blade for safety reasons.

Step 5: Position the mounting bracket from the Feed Safe Hold Down over the Sliding T-Bar Mount. Set in place on the T-Bar Mounts (#2) using the mounting holes that are 1-1/4” from the front edge of the mounting bracket. Secure in place using the supplied 1/4” x 20 tpi x 3/4” Tapered Head Screws (#4)

Your Mounting Track is now ready to use. *Please continue with Step #5 on the Installation Instructions included with your Feed Safe Hold Downs.*

PARTS LIST AND DIAGRAM



Part #	Quantity	Description
1	1	Mounting Track
2	2	Mounting T-Bar Mount
3	4	Wood Screws
4	4	1/4" x 20 tpi x 3/4" Tapered Screws