

Multi-Molding Crown Molding

MLCS Item #7871+#7872

Set-up Instructions

1. Rip wood to a width of 4-7/8”.
2. Set bit height to 2-7/16” above table surface.
3. First make the cut on one edge of board. Then flip over the board and cut the opposite edge of board. To cut the full depth of the bit use 5 to 6 passes per edge.

For best results, bit speed should be reduced to 12,000 to 15,000 rpm. (If your router doesn't have variable speed, MLCS Speed Control, item #9400 or #9410, can be used with non-soft start routers to allow slowing your router bit down to recommended speed).

Note: You may need to sand the middle of the cove area to remove any remaining ridge from the milling process. First use 100-grit sandpaper to remove any ridge. Then using finer grits (120, 150, 180, 220) sand to final finish. Now apply your stain or paint.

